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# Norland Optical Adhesive NOA 63, 1 lb. Bottle

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Norland Optical Adhesive NOA63, 1 lb. Bottle

Stock **#16-778** **4 In Stock**

⊖ 1 ⊕ £259<sup>.20</sup>

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Volume Pricing	
Qty 1-4	£259.20 each
Qty 5-11	£233.28 each
Qty 12+	£221.68 each
Need More?	<a href="#">Request Quote</a>

ⓘ Prices shown are exclusive of VAT/local taxes

## Product Downloads

## General

Size (oz):  
16

Norland Number:  
63

Shelf Life:  
4 months

Bottle **Type:**

**Typical Applications:**  
High viscosity adhesive useful for bonding U.V. opaque components by curing a bead or drop along edge. Cures well in thick sections.

UV **Cure:**

## Optical Properties

1.56 @ 589nm **Index of Refraction ( $n_d$ ):**

350 - 380 **Absorption Range (nm):**

## Material Properties

Good **Glass Bonding:**

Good **Metal Bonding:**

Fair **Plastic Bonding:**

2500 **Viscosity (cps):**

Glass to Glass **Bonding Type:**

4.5 **Energy for Full Cure ( $J/cm^2$ ):**

## Environmental & Durability Factors

Hard, Resilient **Durability:**

## Regulatory Compliance

[Compliant](#) **RoHS 2015:**

[View](#) **Certificate of Conformance:**

[Compliant](#) **Reach 251:**

## Product Details

- Excellent Optical Qualities
- Adhesives for Glass, Metal, and Plastic Bonding
- Cure Quickly when Exposed to UV Light
- [Preloaded Norland Optical Adhesive Syringes](#) Also Available

Norland Optical Adhesives are clear, solvent-free optical adhesives designed to fully cure in only minutes when exposed to ultraviolet light. These adhesives are used in precision alignment or positioning applications that require a robust and resilient bond. Norland Optical Adhesives feature a variety of bonding types, including but not limited to glass to glass, glass to glass/metal, and plastic to plastic/glass. To use Norland Optical Adhesives, apply the adhesive to the optical surface, position the components, and use a [UV light source](#) to set the components in place. Since the adhesive will not cure until exposed to UV light, time can be taken during the positioning process to perfect product alignment.

## Technical Information

NORLAND OPTICAL ADHESIVES (NOA) APPLICATION NOTES	
Title	Description
<a href="#">Applying Adhesive</a>	Covers best practices to use when applying Norland Optical Adhesives to ensure an even adhesive layer while avoiding air bubbles.
<a href="#">Chemical Resistance of NOA</a>	Covers the effects of various chemicals on Norland Optical Adhesives including acids, bases, and solvents.
<a href="#">Preventing Lens Separations with NOA</a>	Covers best practices to avoid adhesive failures when bonding optical elements.
<a href="#">Separating Lenses Bonded with NOA</a>	Covers how to unbond optical elements bonded with Norland Optical Adhesives.

